

## Coalition of Service Providers for the Homeless --A Continuum of Care and Homeless Task Force Wednesday, March 11 10:00am-12:00pm YWCA Community Room, 3609 Main St. Vancouver

## **AGENDA**

10:00	Welcome	Andy Silver
10:05	Introductions and Announcements	All
10:10	Issues, Hot Topics, Discussion	
	-Facilitating connections between DSHS and the Homeless System -Legislative Session Update -WLIHA State Homeless Conference in Tacoma Reminder	Kate Budd Andy Silver Andy Silver
11:15	Continuum of Care (CoC) Steering Committee	Amy Reynolds
11:25	<ul> <li>Work Group Reports</li> <li>10-Year Planning</li> <li>Youth Access</li> <li>Data Management/Housing Inventory</li> <li>Coordinated Assessment</li> </ul>	Pete Munroe Chelsea Chunn/Scott Conger Dale Whitley Olivia Resnick
12:00	Adjourn	

Next Meeting: May 13<sup>th</sup>, 10:00-noon YWCA 3609 Main Street, Vancouver WA 98663

(Regularly scheduled May 13<sup>th</sup> meeting may be moved due to WLIHA Conference; please stay tuned.)

The Coalition meets on the 2<sup>nd</sup> Wednesday bi-monthly for planning to prevent and end homelessness in Clark County.

**Contact:** Council for the Homeless (360) 993-9561 or <a href="mailto:asilver@councilforthehomeless.org">asilver@councilforthehomeless.org</a></a>
For more information on the Coalition, visit <a href="mailto:www.councilforthehomeless.org">www.councilforthehomeless.org</a> and click on Agency Resources.

Individuals attending this meeting may have serious medical sensitivities to perfumes, colognes, scented lotions, aerosols, cleaning products, and scent-producing items, such as glue, markers, and scented candles. We ask that you respect their needs by voluntarily refraining from wearing or using scented products during the meeting. Thank you.